## Iprojekthi yeWSU kwinkunkuma yesitrasi WSU CITRUS WASTE PROJECT

# *Citrus solutions towards environmental challenges*







#### **Citrus plants and their benefits**

- > Citrus plants have been a commercially important crop for thousands of years.
- > South Africa is one of the major citrus producing countries
- > Citrus peels and leaves regarded as waste leading to environmental hazards









#### **Benefits of Citrus plants**

nutritional and therapeutic awareness:

*Citrus aurantium* peel brewed to laxative & cooking

- > antiepileptic, appetizer, brain booster properties; skin rashes and acne,
- control anxiety in women during the first stage of labor
- *C. aurantifolia*, known as lime, as possessing anticancer, antibacterial (Narang et al., 2016)
- antidiabetic, antifungal, antihypertensive antilipidemia properties (Okeke et al., 2015)
- citrus polyphenols obesity, since they cause a reduction in lipid content in the cell (Nakajima et al., 2014)
- reported lemon peel an alternative source of protein, fats, and essential macro minerals in animals (Janati et al., 2012)
- They are essential oil-bearing plants that have found application in perfumery, food, and beverage industries, and have been used in aromatherapy and as medicinal agents.
- Citrus plants essential oils exhibit biological activity against a wide spectrum of plant pests and may act as fumigants, contact insecticides and repellents.

have been found to be a potential source of essential oils and second



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### Purpose of the study

Repurpose peels and leaves (citrus waste) into making materials that will:

Serve to prevent infestation of weevils

Elongate shelf life of some products like maize

#### Umbona (maize)



#### Ingqokoqhwane (Maize weevels)



## Plant collection and production of essential oils









**Essential oils** 











## **Preparation of insecticidal powder**



**Citrus peels** 





**Citrus leaves** 



Grinder





Leaf and peel







Maize weevil – The maize farmer nightmare

#### Contact experiment of the powdered plant extracts







Powder stored in an air-tight zip lock plastic bag

Healthy maize for storage



Powder contact experimental setup

#### Repellent and fumigation experiment of the essential oils









**Repellent experimental setup** 



**Fumigation experimental setup** 





# Lab Vs Farm storage setting















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#### Nutritional Analysis of treated and untreated maize

- It was discovered that citrus waste improves the shelf life of maize.
- The moisture contents of maize treated with leaves and peels were 10.5% and 10.52%, respectively, while untreated maize had a moisture content of 10.58%.
  Food with high moisture content can speed up microbial growth.
- The elemental analysis demonstrated that citrus waste improves the mineral composition of maize because the minerals of treated maize were higher than those of untreated maize.
- Citrus waste was discovered to improve the nutritional composition of maize.
- The ash contents of maize treated with leaves and peels were 1.67% and 1.57%, respectively, and were higher than the ash content of untreated maize (1.56%).
- According to the literature, the higher the ash content in food, the more minerals.





#### Preparation of the Consumers acceptability test of preserved maize









**Dried citrus peel** 







Grounded mealie waiting for cooking





Washing of the maize from the plant extracts



**Preserved maize** 





## Synthesis of ZnO nanocomposite films



#### Insecticidal activity screening of nanofilms



Nanofilm



Contact experimental setup



Nanofilm



Healthy maize for storage



Contact experimental setup





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